the specification of which (check one)

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare:

That my residence, post office address and citizenship are as stated below next to my name.

That I verily believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural inventors are named below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

MULTI-LAYER PROCESS AND APPARATUS FOR PRODUCING HIGH STRENGTH FIBER-REINFORCED STRUCTURAL CEMENTITIOUS PANELS

(X)	is attached hereto.					
()	was filed on		_ as			
ameno	That I have reviewed an Iment referred to above.	d understand the contents o	of the above-ident	ified specification, including	the claims, a	s amended by any
Title 3	That I acknowledge the 37, Code of Federal Reg	duty to disclose information ulations, []1.56(a).	n which is materi	al to the examination of this a	pplication in	accordance with
invent invent	or's certificate listed bel	ign priority benefits under ow and have also identifie before that of the application	d below any fore	tates Code, D119 of any fore ign application for patent or ity is claimed:	ign application inventor's c	on(s) for patent or certificate on this
Prior	Foreign Application(s)				Priori () Yes	ty Claimed () No
(Numb	per)	(Country)	(1	Day/Month/Year Filed)	()	()
(Numb	per)	(Country)		Day/Month/Year Filed)	Yes	No (.)
(Numb	per)	(Country)		Day/Month/Year Filed)	Yes	No
provid defined national	as the subject matter of a set of the first paragraph in Title 37, Code of F	each of the claims of this ap n of Title 35, United States	plication is not di s Code, []112, I a a) which occurre	l120 of any United States ap sclosed in the prior United St cknowledge the duty to disc d between the filing date of	tates applicat	ion in the manner
	cation Scrial No.)	(Filing Date)	······································	(Status)-(Patented, pe	anding show	donad
(PF		(Timig Date)	,	(Status)-(1 atenteu, pe	nding, aband	ioned)
(Applio	cation Serial No.)	(Filing Date))	(Status)-(Patented, pe	nding, aband	doned)
(Applio	cation Serial No.)	(Filing Date))	(Status)-(Patented, pe	nding, abanc	loned)

That all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint the following attorneys and agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith and request that all correspondence and telephone calls in respect to this application be directed to GREER, BURNS & CRAIN, LTD., 300 South Wacker Drive, Suite 2500, Chicago, Illinois 60606, Telephone No. (312) 360-0080:

Attorney	Registration No.	Attorney Registration No.			
Roger D. Greer Patrick G. Burns Lawrence J. Crain Steven P. Fallon Paul G. Juettner Thomas R. Juettner James K. Folker Carole A. Mickelso Josh C. Snider	37,538	Brittany C. MacDonald 44,159 Arik B. Ransom 43,874 Thomas R. Fitzsimons 40,607 Joseph P. Fox 41,760 Laura R. Wanek 53,737 Charles C. Claunch 51,221 Michael J. Bergnach (Agent) 48,310 Robert M. Patino (Agent) P-54,367 Thomas S. Grzesik (Agent) P-54,139 Brian J. Slosson (Agent) P-53,605			
Full name of sole or one joint inventor:	-	Ashish Dubey			
Inventor's signature:		- AUSGY			
Date:		9/8/03			
Residence and Post Office	Address:	1907 Country Drive, #103			
		Grayslake, IL 60030			
Citizenship:		Canada			
Full name of sole or one joint inventor:		Joe W. Chambers			
Inventor's signature:		Jell Chamber			
Date:	((/_9/8/03			
Residence and Post Office Address:		438 W. Miller Ct.			
		Lake Geneva, WI 53147			
Citizenship:		USA			
Full name of sole or one joint inventor:		Aaron Greengard			
Inventor's signature:		Aan Jun			
Date:		0/20/03/			
Residence and Post Office	Address:	1909 N. Orleans St. #20			
		McHenry, IL 60050-3917			
Citizenship:		USA			

Full name of sole or one joint inventor:	Alfred C. Li		
Inventor's signature:	affed C.		
Date:	affed C. 915/03		
Residence and Post Office Address:	912 John Friend Drive		
	Naperville, IL 60540		
Citizenship:	USA		
Full name of sole or one joint inventor:	D. Paul Miller		
Inventor's signature:	Lastan Miller		
Date:	August 28, 2003		
Residence and Post Office Address:	400 Regent Ct.		
	Lindenhurst, IL 60046		
Citizenship:	USA		
Full name of sole or one joint inventor:	Michael J. Porter		
Inventor's signature:	Mill 1/500		
Date:	9-12-03		
Residence and Post Office Address:	5572 Carmel Drive		
	Hanover Park, IL 60103		
Citizenship:	USA		
Address for Correspondence:	GREER, BURNS & CRAIN, LTD. 300 South Wacker Drive, Suite 2500 Chicago, Illinois 60606 (312) 360-0080		
C/3023/CC00CID 1	Customer No. 24978		

CORDATION FORM COVER **FORM PTO-1595** EET U.S. DEPARTMENT OF COMMERCE PATENTS ONLY (Rev. 6-93) Patent and Trademark Office OMB No. 0651-0011(exp. 4/94) To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof. 1. Name of conveying party(ies): 2. Name and address of receiving party (ies) Ashish Dubey Joe W. Chambers Name: United States Gypsum Company Aaron Greengard Alfred C. Li Internal Address: 125 S. Franklin Street D. Paul Miller Michael J. Porter Street Address: Chicago, IL 60606 Additional name(s) of conveying party (ies) attached? () Yes (X) No City: _____ State: ____ ZIP: 3. Nature of conveyance: Additional name(s) & address(es) attached: () Yes (X) No (X) Assignment () Merger () Security Agreement () Change of Name () Other Execution Date: 9/8/03, 9/8/03, 8/28/03, 9/5/03, 8/28/03 & 9/12/03 4. Application number(s) or patent number(s): If this document is being filed together with a new application, the execution date of the application is: 9/8/03, 9/8/03, 8/28/03, 9/5/03, 8/28/03 & 9/12/03 A. Patent Application No.(s) B. Patent No.(s) Additional numbers attached? () Yes (X) No. 5. Name and address of party to whom correspondence 6. Total number of applications and patents involved: concerning document should be mailed: 7. Total fee (37 CFR 3.41) \$ 40.00 Name: Lawrence J. Crain Greer, Burns & Crain, Ltd. (X) Enclosed Internal Address: (X) Authorized to be charged to deposit account only in Street Address: 300 South Wacker Drive event proper payment is not enclosed. Suite 2500 Chicago, Illinois 60606 8. Deposit account number: Additional name(s) & address(es) attached: () Yes (X) No 07-2069

(Attach duplicate copy of this page if paying by deposit account)

DO NOT USE THIS SPACE

9. Statement and signature.

To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.

Lawrence J. Crain

Name of Person Signing

Signature/ Oan

Date

Total number of pages including cover sheet, attachments, and document: 6

2033.66886

ASSIGNMENT

Serial Number:							
Filing Date: _	September	18,	2003				

Title: MULTI-LAYER PROCESS AND APPARATUS FOR PRODUCING HIGH STRENGTH FIBER-REINFORCED STRUCTURAL CEMENTITIOUS PANELS

For good and valuable consideration, the receipt and sufficiency of which are hereby acknowledged, we hereby assign to United States Gypsum Company, a corporation of the State of Delaware, having a principal place of business at 125 S. Franklin Street, Chicago, Illinois 60606, its successors and assigns, our (my) entire right, title and interest in our (my) invention or improvements disclosed in the above identified application for Letters Patent of the United States, and in that application and any and all other application in any country, which may be filed, either solely or jointly with others, on the invention or improvements, and in any an all Letters Patent of any country, which may be obtained on any of the applications.

We (I)hereby authorize and request the United States Commissioner of Patens to issue any and all of the aforementioned Letters Patent of the United States to the above-identified assignee.

We (I) hereby authorize and request any attorney of record in the application to insert in the space above on this Assignment the filing date and serial number of the application when officially known.

We (I) warrant ourselves (myself) to be the owner(s) of the interest herein assigned and to have the right to make this assignment.

For the consideration, upon request and at the expense of the assignee, we (I) hereby agree to cooperate and assist with any action the assignee or its successors or assigns deem necessary or desirable in regard to the preparation, filing, prosecution, procurement, enforcement, and defense of any and all aforementioned application or Letters Patent.

Assignment

USG Case 3511 & 3615 / 3654

Page 2

Date: 9 8 03

Inventor: Ashish Dubey

STATE OF <u>ILLINOIS</u> COUNTY OF LAKE

WITNESS the day and year last above given.

Notary Public

SE'AL

"OFFICIAL SEAL"
JEFFREY NORGLE

NOTARY PUBLIC, STATE OF ILLINOIS MY COMMISSION EXPIRES 10/3/2005

Date: <u>4/8/03</u>

STATE OF ILLINOIS

COUNTY OF LAKE

On State 8, 2003, before me, a Notary Public in and for the County and State aforesaid, appeared Joe W. Chambers to me personally acknowledged that he executed said instrument as his free and voluntary act and for the uses and purposes therein expressed.

Yoe W. Chambers

WITNESS the day and year last above given.

Notary Public

SEAL

"OFFICIAL SEAL"

JEFFREY NORGLE

NOTARY PUBLIC, STATE OF ILLINOIS

MY COMMISSION EXPIRES 10/3/2005

Assignment
USG Case <u>3511 & 3615</u> / 3654
Page 3
Date: 8/20/03
Julio.
Inventor: Aaron Greengard
STATE OF <u>ILLINOIS</u>
COUNTY OF LAKE
On <u>(luguet 28, 200,3</u> , before me, a Notary Public in and for the
County and State aforesaid, appeared Aaron Greengard to me personally
acknowledged that he executed said instrument as his free and voluntary act and fo
the uses and purposes therein expressed.
"OFFICIAL SEAL"
WITNESS the day and year last above given. VITNESS the day and year last above given.
MY COMMISSION EXPIRES 10/3/2005
Solly A. P.
They parke
Notary Public V
SEAL
alrina Cilli
Date: 115/05 Citylate C.
Inventor: Alfred C. Li
STATE OF <u>ILLINOIS</u>
COUNTY OF LAKE
On September 5, 2003, before me, a Notary Public in and for the
Cypenius 2, Auv 2, before the, a Notary Public in and for the

On <u>Appended 5, 2003</u>, before me, a Notary Public in and for the County and State aforesaid, appeared Alfred C. Li to me personally acknowledged that he executed said instrument as his free and voluntary act and for the uses and purposes therein expressed.

WITNESS the day and year last above given.

Notary Pythic / Jaryle

"OFFICIAL SEAL"
.JEFFREY NORGLE
NOTARY PUBLIC, STATE OF ILLINOIS
MY COMMISSION EXPIRES 10/3/2005

Assignment
USG Case <u>3511 & 3615</u> /3654
Page 4

Date: August 28, 2003 Dan Cool Miller
Inventor: D. Paul Miller

STATE OF <u>ILLINOIS</u> COUNTY OF <u>LAKE</u>

On August 28, 2003, before me, a Notary Public in and for the County and State aforesaid, appeared D. Paul Miller to me personally acknowledged that he executed said instrument as his free and voluntary act and for the uses and purposes therein expressed.

WITNESS the day and year last above given.

Notary Public Totale

SEAL

"OFFICIAL SEAL"

JEFFREY NORGLE

NOTARY PUBLIC, STATE OF ILLINOIS
MY COMMISSION EXPIRES 10/3/2005

Date: 9-12-03

Inventor: Michael J. Porter

STATE OF <u>ILLINOIS</u> COUNTY OF <u>LAKE</u>

On 9-12-55, before me, a Notary Public in and for the County and State aforesaid, appeared Michael J. Porter to me personally acknowledged that he executed said instrument as his free and voluntary act and for the uses and purposes therein expressed.

WITNESS the day and year last above given.

Notary Public Angie Martin SEAL 7-18-01